

Appl. No. 10/783,456

Attorney Docket No. 11663-013

I. Listing of Claims

1. Canceled.
2. Canceled.
3. Canceled.
4. Canceled.
5. Canceled.
6. Canceled.
7. Canceled.
8. Canceled.
9. Canceled.

10. (Currently Amended): A method of manufacturing wall panel of a portable restroom, the method comprising:

applying heat to a first polymer sheet;

pressing a first mold into contact with the first polymer sheet;

applying a vacuum to the first polymer sheet and the first mold;

forming a plurality of reinforcement ribs in a surface of the first sheet;

applying heat to a second polymer sheet;

pressing the second polymer sheet into contact with a second mold and forming a substantially smooth central region without ribs over a majority of the second polymer sheet;

applying a vacuum to the second polymer sheet and the second mold; and

bringing first polymer sheet into contact with second polymer sheet at the plurality of reinforcement ribs to knit the first polymer sheet with the second polymer sheet at the reinforcement ribs to form the wall panel.

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11. (Original): The method of claim 10 further comprising heating the first polymer sheet to a first pre-defined temperature.

12. (Original): The method of claim 10 further comprising heating the second polymer sheet to a second pre-defined temperature.

13. (Previously Presented): The method of claim 10 further comprising the step of securing a plurality of wall panels together to form a portable toilet.

14. (Previously Presented): The method of claim 13 wherein the plurality of wall panels are secured together such that the second polymer sheets define flat interior walls of the portable toilet.

15. Canceled.

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ALLIANCE